# Selecting Fit-for-Purpose SEC Columns for Biotherapeutic Aggregate Analysis

Pore size is a crucial characteristic of SEC columns because it dictates separation efficiencies within a suitable range.

### **Considerations for Method Development**

#### **Stationary Phase**

Size exclusion chromatography is a non-adsorptive separation technique. To achieve efficient separation, reducing hydrophobic interactions is critical. Biosep™ and Biozen™ SEC columns mitigate hydrophobicity with hydrophilic stationary particle chemistries.

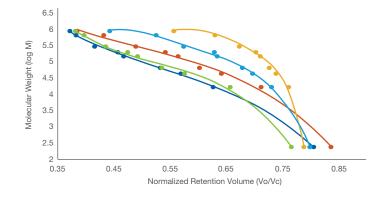
#### **Pore Size**

As a rule of thumb, the pores should be approximately two to three times larger than the largest analyte. If a column is supposed to separate an antibody sample with aggregates ( $\geq$  10 nm), monomer (5 nm) and fragments ( $\leq$  5 nm), a pore size of 25 nm (250 Å) is appropriate.

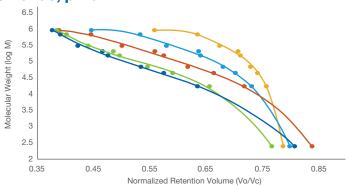
#### **Other Parameters**

Flow rates and additive selections (salts, Arginine, organic solvents) can impact separation efficiencies. Reducing the hydrophobicity of the stationary phase enables the use of friendlier additive concentrations and mitigates potential secondary interactions, ensuring optimal separation, column efficiencies, and high-quality data.

#### 100 mM Sodium Phosphate, pH 6.8



# 200 mM Potassium Phosphate + Potasssium Chloride, pH 6.2



SEC-2, 150 Å

SEC-3, 300 Å

## A Continuing Success of Biozen SEC Columns for Biotheraputic Aggregate Analysis

dSEC-2, 200 Å
Protein Mix (MW): Uridine (244), Myoglobin (1700), Ovalbumin (44000), BSA (66463), IgG (150000), B-Amylase (200000), IgA (300000), Thyroglobulin (670000), IgM (900000)

dSEC-7, 700 Å

● BioSep SEC 4000s, 500 Å

1992- 2015
First generation SEC columns for biomolecules









Need help selecting your fit-for-purpose SEC column? Chat with us at

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