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Separation of Valsartan and Its Chiral Impurities per USP Monograph

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Introduction

Valsartan is an antihypertensive drug which selectively inhibits angiotensin receptor type II. The development of a quick and efficient analysis of Valsartan and its related chiral impurities is of interest for generic drug manufacturers. In this technical note, we report the separation of Valsartan and its related chiral impurities using a Lux 5 μm Cellulose-1 column compared with a CHIRALCEL 5 μm OD-H column according to the USP monograph for Valsartan, which specifies a column containing L40 (Cellulose tris(3,5-dimethylphenylcarbamate)) packing and dimensions of 250 x 4.6 mm.

System suitability per USP Monograph for Valsartan Chiral Impurities (Procedure 1) is resolution no less than (NLT) 2.0 between Valsartan Related Compound A and Valsartan, and a percent relative standard deviation (%RSD) of no more than (NMT) 5 % for Valsartan Related Compound A peak.

All solutions were prepared as indicated in the USP Monograph for Valsartan. USP Valsartan RS (Catalog No. 1708762), and USP Valsartan Related Compound RS (Catalog No. 1708773) were purchased from USP.

LC-UV Conditions

Column: CHIRALCEL® 5 μm OD-H®

Lux™ 5 μm Cellulose-1 (00G-4459-E0)

Dimensions: 250 x 4.6 mm

Mobile Phase: N-Hexane / 2-Propanol / Trifluoroacetic Acid

(850:150:1, v/v/v)

Flow Rate: 0.8 mL/min (Isocratic)

1.0 mL/min (Isocratic) – Lux Only

Injection Volume: $10 \mu L$ Temperature: $25 \, ^{\circ}C$

> Detector: UV @ 230 nm LC System: Agilent® 1290 Infinity

Figure 1. Valsartan Structure.

Table 1. Preparation of Solutions.

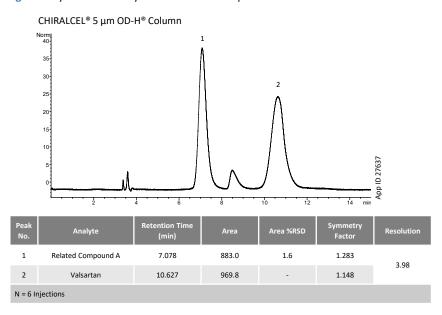
Solution	Composition			
Standard Solution	0.01 mg/mL of <i>USP Valsartan Related Compound A RS</i> in mobile phase.			
Sample Solution	1 mg/mL of <i>USP Valsartan RS</i> in mobile phase. Sonicate for 5 min.			
System Suitability Solution	0.04 mg/mL each of <i>USP Valsartan Related Compound A RS</i> and <i>USP Valsartan RS</i> in mobile phase.			

Results and Discussion

We observed greater resolution of Valsartan and Related Compound A on the Lux Cellulose-1 column when compared to the CHIRALCEL OD-H column, but there was a much longer run time on the Lux Cellulose-1 column (**Figure 2**). The flow rate was increased from 0.8 mL/min to 1.0 mL/min (25 %, an allowed adjustment according to USP Chapter <621>) to determine the impact of run time and resolution on the Lux Cellulose-1 column (**Figure 3**). The resolution decreased from 5.1 to 4.5 with the increase in flow rate, but this was still greater than the resolution on the CHIRALCEL OD-H column under the 0.8 mL/min flow rate. With the faster flow rate, the run time decreased and was closer to that of the CHIRALCEL OD-H column.

At a flow rate of 0.8 mL/min on both the CHIRALCEL OD-H column and the Lux Cellulose-1 column, there was an unknown impurity peak present at ~8.5 minutes in Standard Solution, Sample Solution (data not shown for Standard or Sample Solution), and System Suitability Solution. This unknown impurity peak elutes prior to the Valsartan Related Compound A on the Lux Cellulose-1 column, resulting in less possibility for interference with the separation between Valsartan Related Compound A and Valsartan. When the flow rate was increased to 1.0 mL/min on the Lux Cellulose-1 column, the unknown impurity peak was present at ~6.7 minutes for the same three samples. The unknown peak is not present in the mobile phase blank but was present in the diluent blank injection (data not shown).

Figure 2. System Suitability Solution - Chiral Impurities.



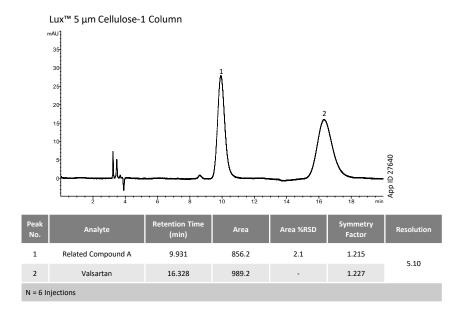
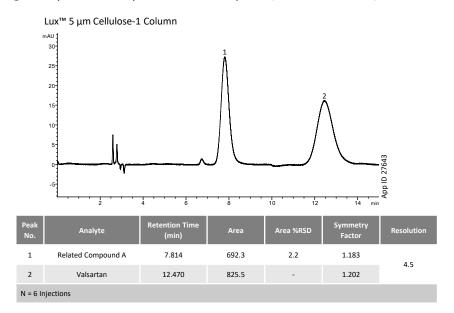


Figure 3. System Suitability Solution – Chiral Impurities; Flow Rate of 1.0 mL/min.



Conclusion

The Lux 5 µm Cellulose-1 column and the CHIRALCEL® 5 µm OD-H® column met all system suitability requirements. The Lux 5 µm Cellulose-1 column continued to meet system suitability requirements when the flow rate was increased to 1.0 mL/min. This also reduced the run time to a comparable run time to the CHIRALCEL OD-H column, but maintained a greater resolution between Valsartan and Related Compound A.

An impurity peak appeared for both columns. The diluent is a possible source of this unknown impurity peak. It should be noted that the diluent blank injection was simply mobile phase taken directly from the mobile phase bottle and pipetted into an autosampler vial. Therefore, it is also possible that the source of the unknown impurity peak is contamination in the LC system. Determination of the source of the impurity was not investigated further. However, it was noted that this unknown impurity peak eluted prior to Valsartan Related Compound A on the Lux Cellulose-1 column, thus reducing potential interference with the chiral analysis.

Lux™ Ordering Information

5 μm Minibore and Analytical Columns (mm)						SecurityGuard™ Cartridges (mm)	
Phases	50 x 2.0	50 x 4.6	100 x 4.6	150 x 4.6	250 x 4.6	4 x 2.0*	4 x 3.0*
						/10pk	/10pk
i-Amylose-1	00B-4762-B0	00B-4762-E0	00D-4762-E0	00F-4762-E0	00G-4762-E0	<u>AJ0-8640</u>	AJ0-8641
i-Amylose-3	_	00B-4779-E0	00D-4779-E0	00F-4779-E0	00G-4779-E0	AJ0-8651	AJ0-8650
i-Cellulose-5	_	00B-4756-E0	00D-4756-E0	00F-4756-E0	00G-4756-E0	AJ0-8631	AJ0-8632
Cellulose-1	_	00B-4459-E0	00D-4459-E0	00F-4459-E0	00G-4459-E0	AJ0-8402	<u>AJ0-8403</u>
Cellulose-2	00B-4457-B0	00B-4457-E0	00D-4457-E0	00F-4457-E0	00G-4457-E0	<u>AJ0-8398</u>	AJ0-8366
Cellulose-3	_	00B-4493-E0	00D-4493-E0	00F-4493-E0	00G-4493-E0	AJ0-8621	AJ0-8622
Cellulose-4	_	_	00D-4491-E0	00F-4491-E0	00G-4491-E0	<u>AJ0-8626</u>	AJ0-8627
Amylose-1	00B-4732-B0	_	00D-4732-E0	00F-4732-E0	00G-4732-E0	<u>AJ0-9337</u>	AJ0-9336
for ID:						2.0-3.0 mm	3.2-8.0 mm

^{*}SecurityGuard Analytical Cartridges require holder, Part No.: KJ0-4282

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